

## DBZ : MATERIAL USABILITY INDEX

	PETG	ABS	PLA	HIPS	NYLON	PC	TPU	CARBON FIBRE	WOOD
WARPAGE CONTROL	10	6	10	6	4	4	8	10	6
SHRINKAGE CONTROL	10	8	10	6	4	4	8	8	6
SUPPORT CLEANING CONTROL	6	10	8	10	2	4	4	6	4
SURFACE FINISHING	8	10	8	10	6	8	6	8	4
PART STRENGTH	10	8	8	8	6	8	8	10	6
PART ELASTICITY	6	4	6	4	8	6	10	4	4
PART FLEXIBILITY	6	2	4	4	6	4	10	2	4
PART CRACKING CONTROL-SMALL PARTS	10	10	8	10	6	8	6	10	6
PART CRACKING CONTROL-BIG PARTS	10	8	10	6	4	4	2	10	4
<b>Total Evaluation score</b>	<b>76</b>	<b>66</b>	<b>72</b>	<b>64</b>	<b>46</b>	<b>50</b>	<b>62</b>	<b>68</b>	<b>44</b>
<b>LEVEL OF USAGE</b>	<b>A+</b>	<b>A</b>	<b>A+</b>	<b>B</b>	<b>C</b>	<b>B</b>	<b>B</b>	<b>A</b>	<b>C</b>

Materials	
PETG	A+
PLA	A+
ABS	A
CARBON FIBRE	A
HIPS	B
PC	B
TPU	B
NYLON	C
WOOD	C

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